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(54) **MAIN PIPE INSTALLING BRANCH PIPE AND ITS MANUFACTURE**

pipe are connected to each other by the branch pipe.

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(57) Abstract:

PURPOSE: To provide a main pipe installing branch pipe and its manufacturing method which do not require a work space, a storage place of an intermediate product, a work equipment and work personnel in large numbers with every assembling process and can preclude the possibility of external appearance failure, deformation and adhesive failure.

CONSTITUTION: A branch pipe is manufactured by integrally performing injection molding on a saddle strap 1 to install a peripheral surface of a main pipe, a support pipe 4 to join an end part of an installing pipe and a vertically, longitudinally and laterally bendable and extensible-contractible bellows part 6 to connect the saddle strap 1 and a peripheral surface of the support pipe 4 to each other, and afterwards, the saddle strap 1 is curved at prescribed curvature. The curved saddle strap 1 is adhered to the peripheral surface of the main pipe, and the support pipe 4 is joined to the end part of the installing pipe, and the main pipe to be buried underground and the installing

